

Shift

Production Date

D

12/02/15

3

Running into Kiln

2

	4x4	4x4	4x4
Format	4x4	4x4	4x4
Press #	1	2	3
AvailableTime	360	30	330
RedLionCnt	84,154	2,500	77,896
PressWorkingTime	360		360
CyclesCarriedOut	6,011		5,564
MaterialOutput	1,018		943
AreaFullStop			
PowderCausedStopTime			
PressCauseStopTime	0	0	11
UpStreamStopTime	0	0	0
CyclesPerMinute	16.8		16.1
TotalProduction	84,154	0	77,896
StandardRate	82,080	6,840	75,240
Efficiency	102.53		97.95

4x4

4x4

4x4